



CAREERS

Are you interested in pursuing your career at a company that really values each person?
We have an opening for a **CNC Machinists** that may be right for you.

Join one of the best work teams in the Chicago area to invest your work time. We are an award-winning workplace of energetic, talented people who fabricate and manufacture stainless steel and are seeking CNC Mill and Lathe Programmers/Operators for our 1st and 2nd Shifts.

Reasons to work for ACE Metal Crafts Co:

We are devoted to having a workplace that supports each of our team members in making high quality products and working together to be the best at what we do. We are a sheet metal fabrication company specializing in stainless steel, servicing the Midwest. Our customers are Original Equipment Manufacturers (OEM's) that are primarily in the food processing, food packaging, and pharmaceutical industries. We pride ourselves on our customer responsiveness which has made us successful for a number of years.

Here's the things you'll do:

- Responsible for the safe and efficient operation of all machining equipment in the machining cell including saw, various deburring equipment, CNC mills, and CNC lathes
- Programming CNC mill and CNC lathe using Mazatrol language, G&M -codes, and MasterCam program
- Perform set-up for jobs including, making fixtures, installing tooling, and checking program for accuracy to required quality levels
- Responsible for expediting priority jobs
- Perform all required inspection checks to ensure parts are in tolerance and meet customer requirements
- Responsible for using the correct inspection equipment and tools to perform quality checks.
- Responsible for maintaining and storing all cutting tools, inspection tools, and specialized machine cell equipment to required standards
- Responsible for optimizing each machining process to produce the most efficient and productive process possible.
- Moves completed jobs to next operation within value streams
- Completes all machine only parts in preparation for shipping
- Stores all material remnants in specific inventory areas
- Maintains reusable fixtures
- Visually inspects the quality of incoming material and notifies Purchasing of any quality issues



- Responsible for daily / weekly equipment maintenance as posted on equipment
- Responsible for notifying Value Stream Leads of preventive or emergency maintenance issues and needed consumables
- Participates in QC/continuous improvement processes in support of increased efficiencies

What you need to know already:

- Experience operating CNC machining equipment
- Experience programming machining centers
- Knowledge of G and M code programming language
- Ability to read blueprints, engineering drawings, and interpret computer programs sent to machine centers
- Ability to operate large overhead crane and operate fork lift
- Ability to lift 50 lbs.

Benefits offered to full-time employees:

- Competitive compensation
- Health, Dental, Vision, Life and LTD insurance
- Quarterly profit sharing
- 401(k) Plan with company match
- Paid vacation and holidays

[Visit acemetal.com/careers to apply!](http://acemetal.com/careers)