



## MACHINING EQUIPMENT LIST AND CAPABILITIES

The following equipment list is a summary of work centers added to ACE's machining capabilities. This is in addition to the two milling and three CNC lathes at our main location.

Brand	Model	Type
Mori Seiki	NH4000 DCG	CNC Horizontal Mill
Mori Seiki	Dura Vertical 5100	CNC Vertical Mill
Mori Seiki	Dura Vertical 5100	CNC Vertical Mill
Mori Seiki	Dura Vertical 1035 ECO	CNC Vertical Mill
DMG Mori	ALX2000 with Gantry Loader	CNC Lathe
DMG Mori	ALX2500 with Gantry Loader	CNC Lathe
Okuma	GENOS M560-V	CNC Vertical Mill
Mazak	Quick Turn M350 MY	CNC Lathe
Mazak	Quick Turn Nexus 250 MY-II	CNC Lathe
Mazak	Quick Turn Nexus 250 MY	CNC Lathe
Mazak	Quick Turn - QTN 250 MSY-II	CNC Lathe
Okuma	MILLAC 65V	CNC Vertical Mill
Okuma	MILLAC 5VA	CNC Vertical Mill

<b>Lathe Work</b>	<b>Work Envelope</b>
	Up to 12" diameter 57" Maximum length
<b>Milling Work</b>	Max length part 72" Max ~20" x 40" bed size
	-300 Series (303, 304, and 316) and 400 Series Stainless Steel -17-4 PH in A condition and 17-4 Heat Treated -Aluminum 6061 with optional Clear or Black Anodizing
<b>Material Capabilities</b>	
<b>Volume Product Mix</b>	Small and Medium runs with options for Blanket Orders

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